

# Design and Development of Temperature Controller for Flux Growth



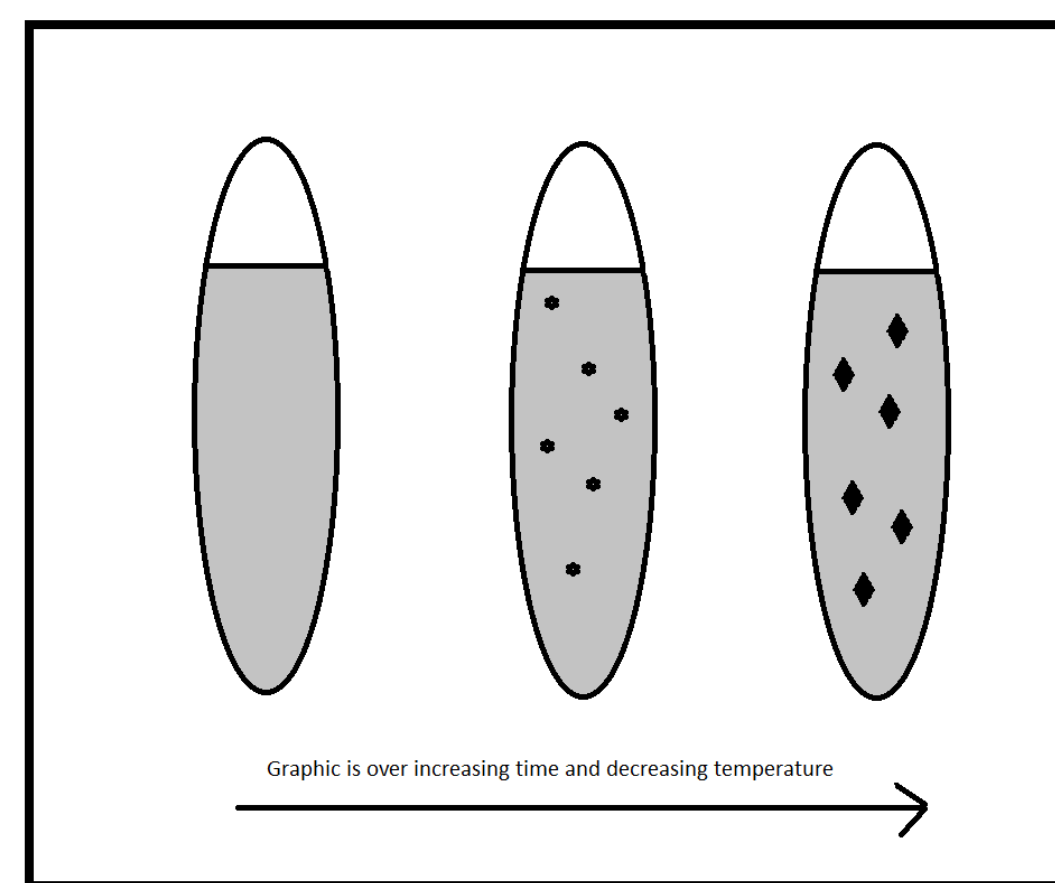
Patrick C. Stetz, Seita Onishi, Jacob Bryon, Joey Barreto, Kevin Nuckolls, A. Zettl

Department of Physics, University of California, Berkeley



## Background

- Flux Growth- Crystal precursors are sealed in an ampoule with another material, the flux, which acts as a solvent at high temperatures. As the temperature is slowly lowered so does the solubility of the flux which release some crystal precursors from its grasp. These excess precursors are then able to attach themselves to a nucleation site creating a crystal



- Rock Candy-



- Earth's Core- Once suspected to be a single giant crystal of radius 1,200 km, Earth's inner core is solid iron. Outside of this core is liquid iron which is very slow cooling. For billions of years, Earth's liquid core has been cooling and solidifying slowly, gradually increasing the solid core.

- RRR Values vs. Growth Methods

Growth	RRR	References
Flux	900	Canfield (ref. 3)
Flux	1250	Cava 2015 (ref. 1)
CVT	370	Cava (ref. 4)

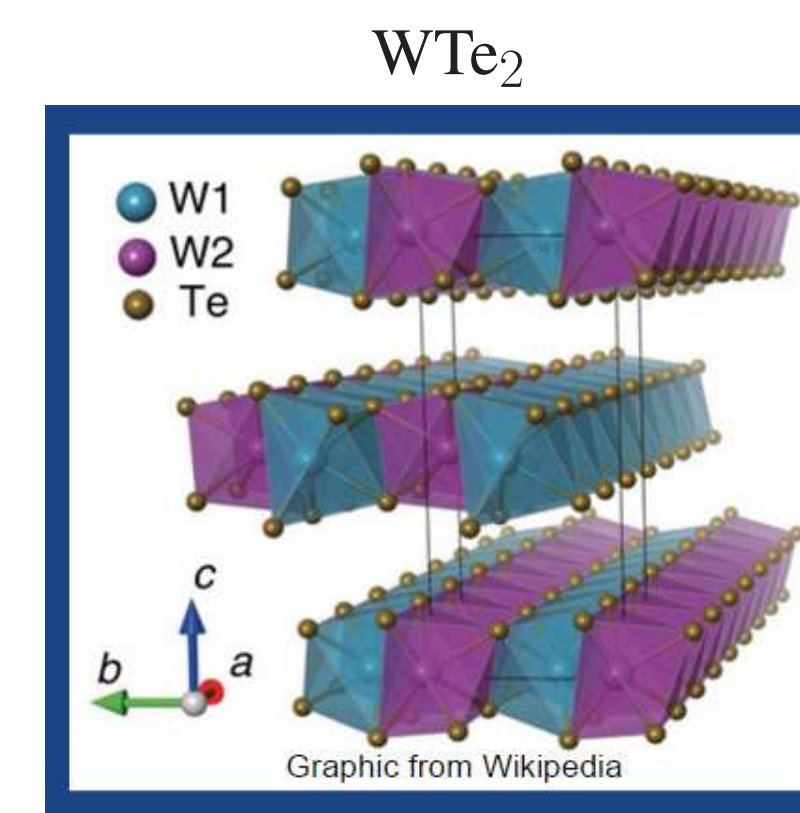
## Target Materials

WTe<sub>2</sub> has gained much interest for being a suspect holder of Weyl fermions

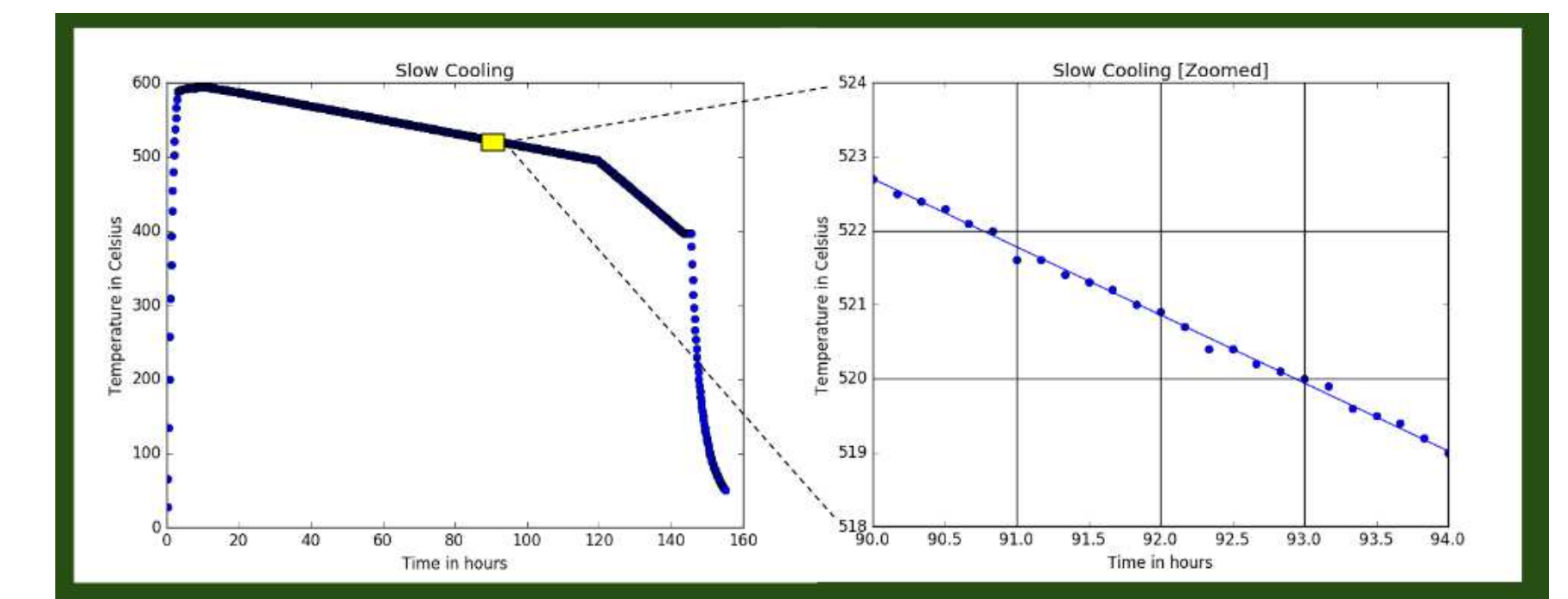
- Recipe: 10g Te and 200mg WTe<sub>2</sub> powder cooled from 825°C to 525°C at 2°C/hr (ref. 1)

FeSe monolayer has seen lots of attention recently for being an iron based superconductor at high temperatures

- Recipe: 1:0.82 mole ratio of Fe and Se powders in Na/Cl (1/1 mole ratio) flux cooled from 850°C to 600°C at 3°C/hr (ref. 2)

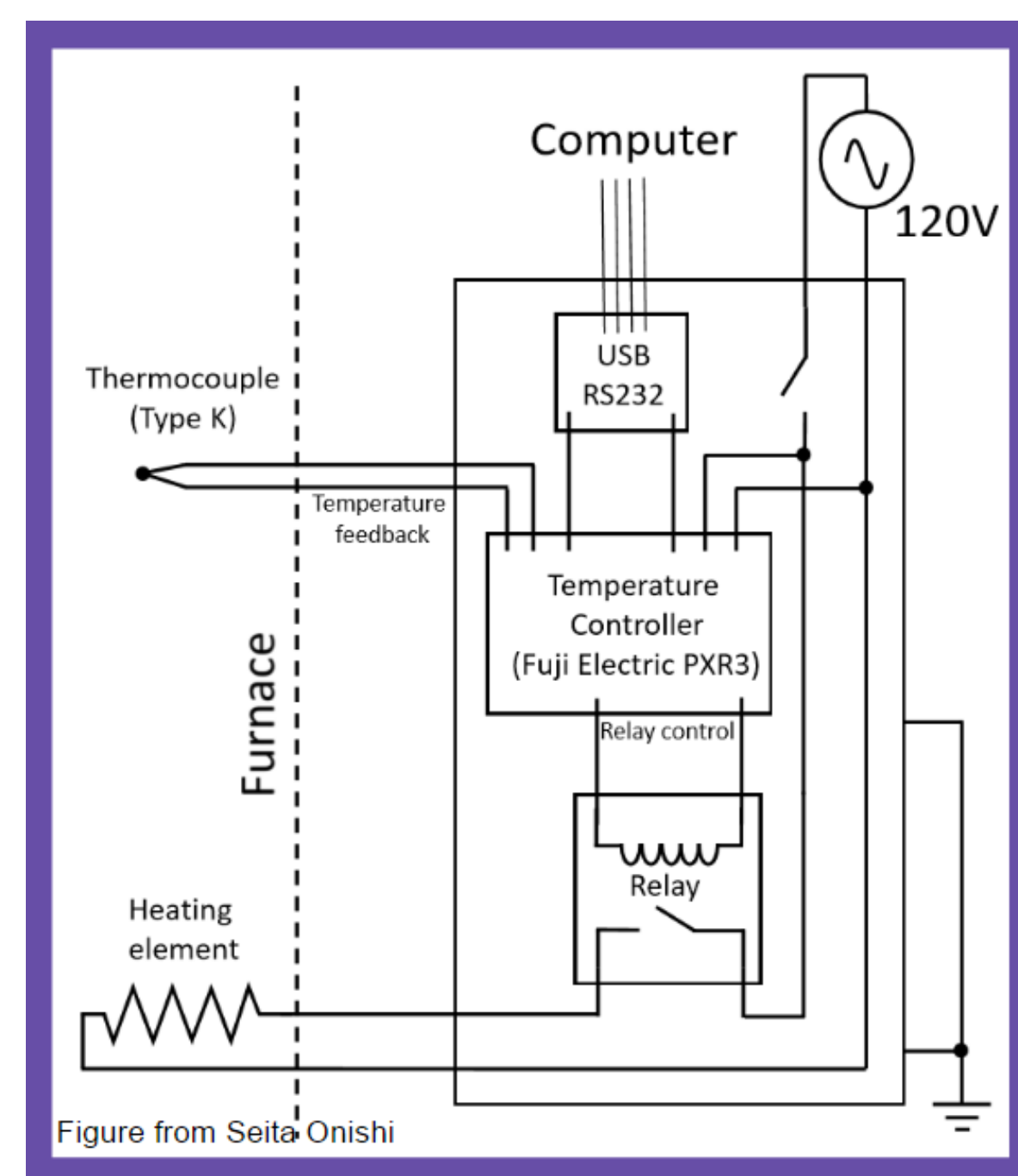


## Synthesis Parameters

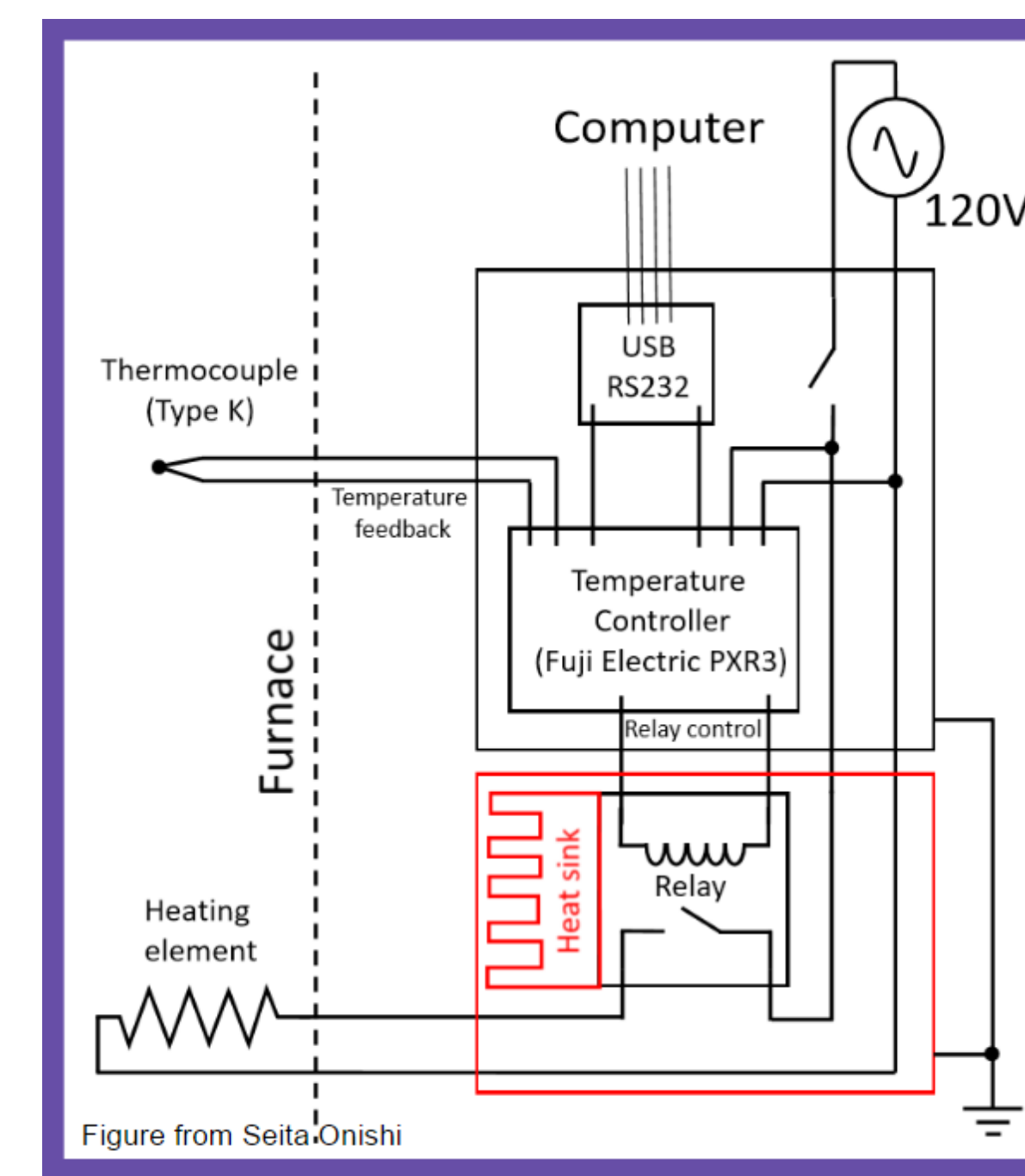


±0.1°C stability over 100hrs (measurement accuracy limited)

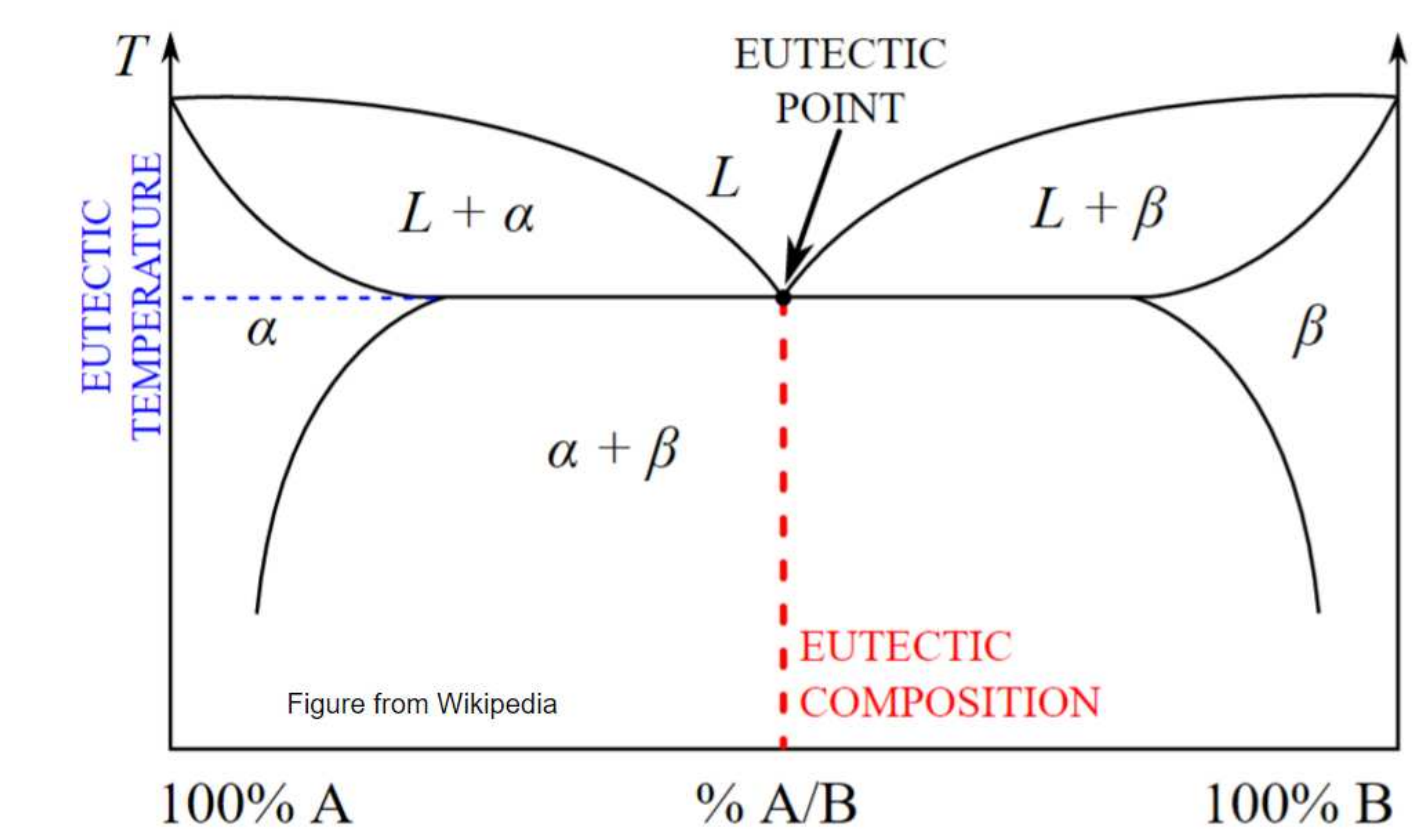
## 1st Design



## 2nd Design



The solubility and melting point of the eutectic (flux), is highly dependent on the mixing ratios

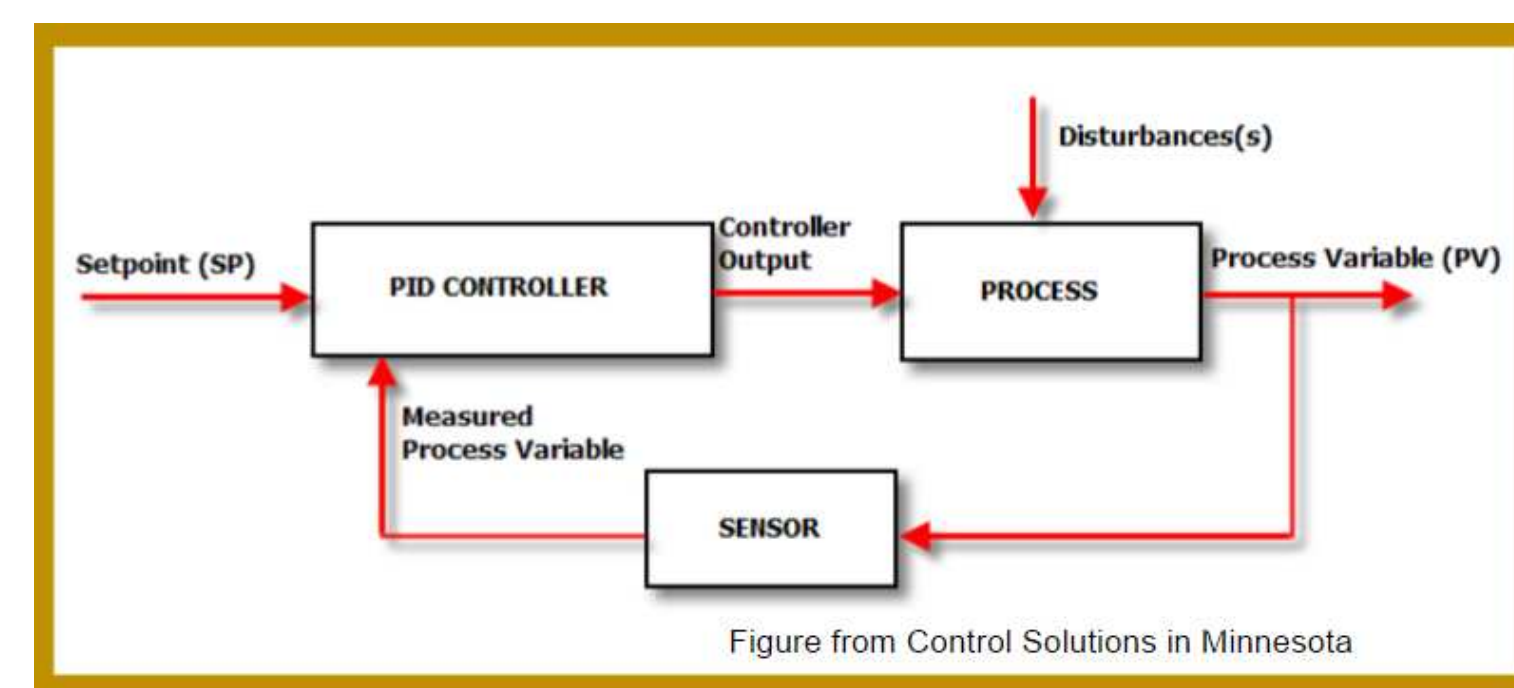


## Next Steps

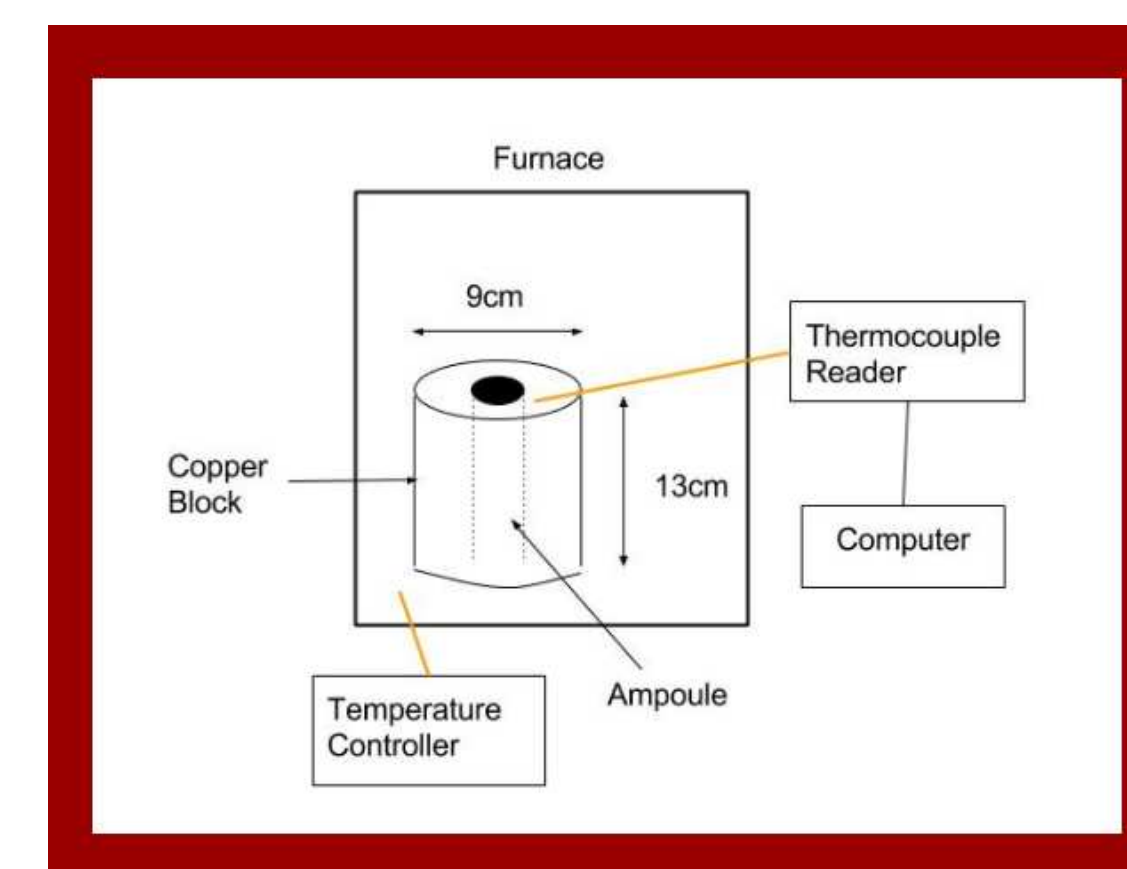
- Greater compatibility to three phase power
- Higher temperatures and thus greater solubility ranges and eutectic options
- FeSe and WTe<sub>2</sub> growths at very slow cooling rates

## How it works

The temperature controller regulates the furnace through a proportional integral derivative (PID) loop



The copper block surrounding the ampoule removes thermal fluctuations



## References

- Ali, Mazhar N., Leslie Schoop, Jun Xiong, Steven Flynn, Quinn Gibson, Max Hirschberger, N. P. Ong, and R. J. Cava. "Correlation of Crystal Quality and Extreme Magnetoresistance of WTe<sub>2</sub>." IOP Science. N.p., 29 June 2015. Web. 7 Sept. 2016.
- Zhang, S. B., Y. P. Sun, X. D. Zhu, X. B. Zhu, B. S. Wang, G. Li, H. C. Lei, X. Luo, Z. R. Yang, W. H. Song, and J. M. Dai. "Crystal Growth and Superconductivity of FeSex." IOP Science. N.p., 28 Nov. 2008. Web. 7 Sept. 2016.
- Wu, Yun, Na Hyun Jo, Masayuki Ochi, Lunan Huang, Daixiang Mou, Sergey L. Bud'ko, P. C. Canfield, Nandini Trivedi, Ryotaro Arita, and Adam Kaminski. "Temperature-Induced Lifshitz Transition in WTe<sub>2</sub>." Physical Review Letters (2015): n. pag. ArXiv. Cornell University Library, 12 Oct. 2015. Web. 5 Apr. 2017.
- Ali, Mazhar N., Jun Xiong, Steven Flynn, Quinn Gibson, Leslie Schoop, Neel Haldolaarachchige, N. P. Ong, Jing Tao, and R. J. Cava. "Titanic Magnetoresistance in WTe<sub>2</sub>." ArXiv (n.d.): n. pag. 23 Sept. 2014. Web. 5 Apr. 2017.